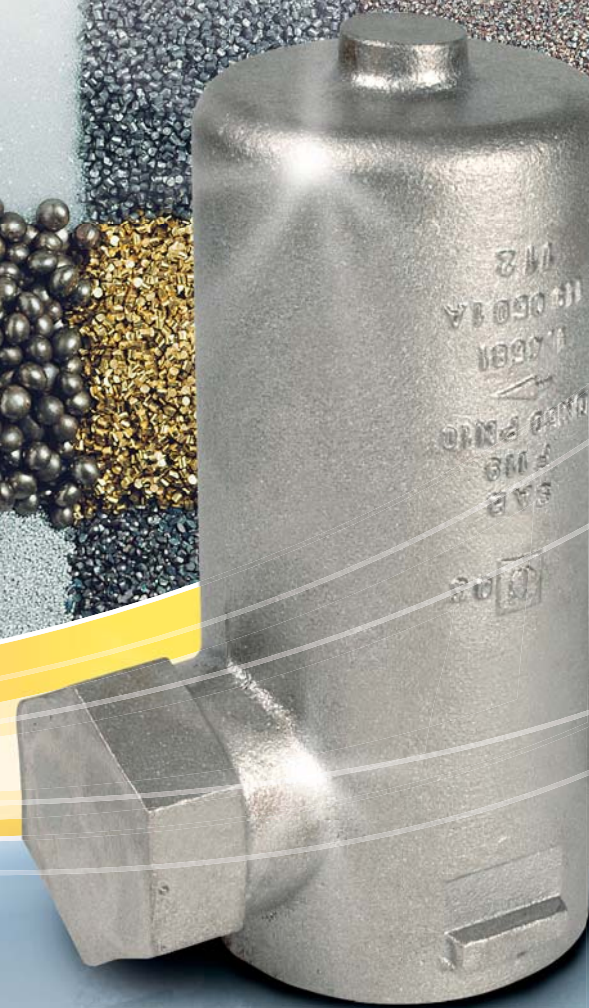
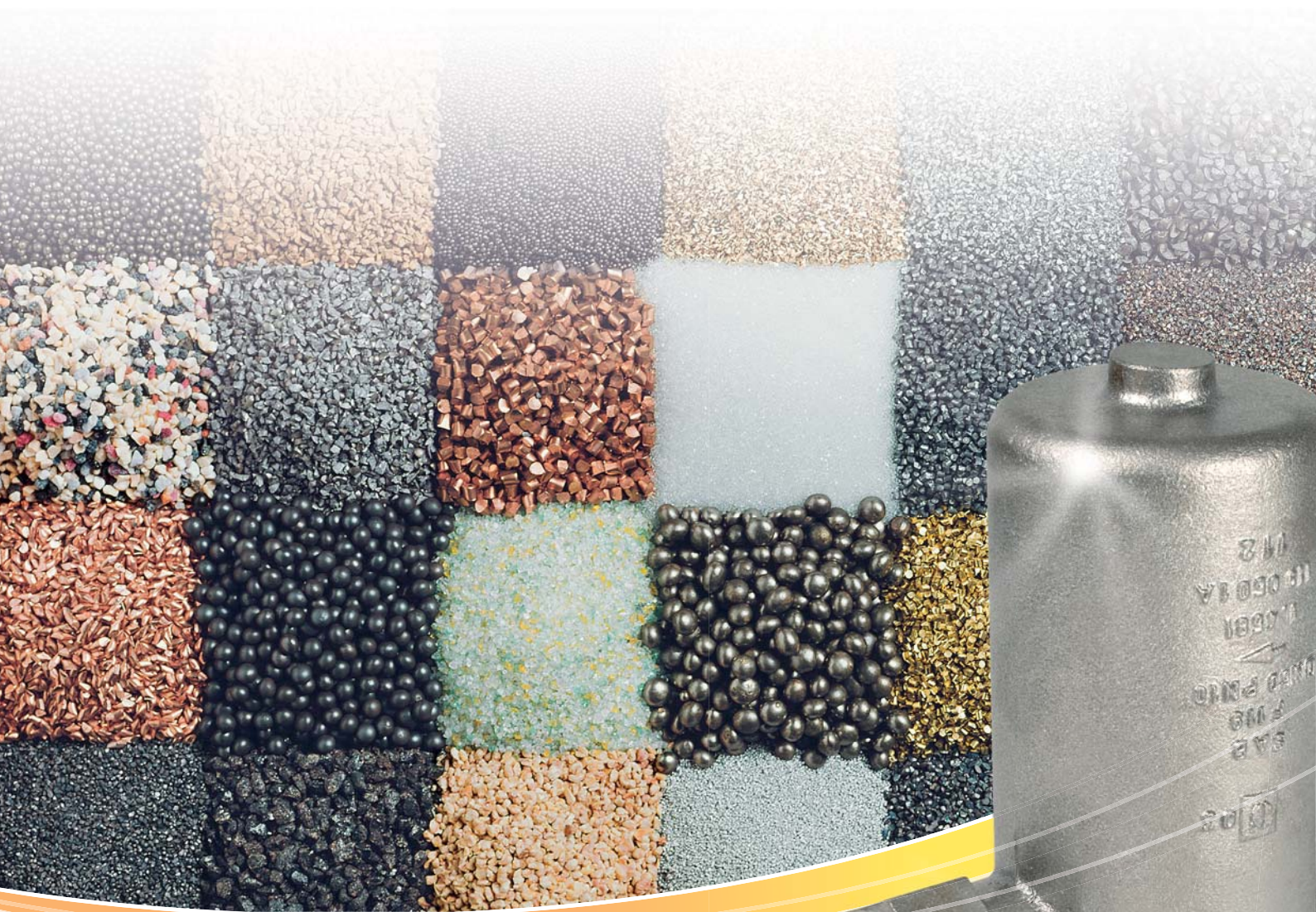


# Quality abrasives

*made in Germany*





## The comprehensive Würth blasting abrasive range



Eisenwerk Würth has been manufacturing and selling high-quality, non-toxic, reusable abrasives for more than 90 years. Parallel to the development of blasting technology, Eisenwerk Würth offers the *most comprehensive range of abrasives* for virtually all areas of use. All products manufactured and sold by Eisenwerk Würth comply with the requirements of technical regulations for dangerous materials – and are neither toxic, carcinogenic nor do they contain free silica\*.

### "Blasting" – a rational necessity.

This calls for the use of an economic blasting material. Economy when blasting means the optimum combined effect of good machine settings and the right blasting abrasive of the right grain size.

The long term experience we have gathered enables us to offer the best possible advice. Use our experience and our services to your best possible advantage:

- Screen analyses of blasting abrasive samples to optimize the operating mix and de-dusting settings
- Information about detusting setting.
- Blasting abrasive comparison studies and endurance tests
- Blasting trials on your work pieces to determine the most suitable abrasive
- Proposals for optimizing your blasting system

The quality of Würth blasting abrasives can be seen in practice.

**See for yourself!**

\* (exception: ROBE)



1

**Metals**

Metallic blasting abrasives are available in all types of size, mixture and grain. The range of applications stretches from cleaning castings, through de-rusting and steel de-scaling to "shot peening".

2

**Glass**

As glass beads, their range of uses stretches from the aviation industry to finishing of stainless steel and non-ferrous metals. In glass grit form, they are an economic cleaning abrasive, for example for cleaning diecasting moulds.

3

**Fused Alumina**

A material obtained from alumina and bauxite which is available in various purity grades. The possibilities for use are just as varied and ranges from highly demanding medical technology, through frosting glass surfaces to roughening metals prior to special coating such as with Teflon.

4

**Ceramics**

Available as beads, they are used for hardening surfaces and optical finishing. Their long service life is a particular feature.

5

**Plastics**

The variety of applications for plastic abrasives is just as large as the range itself. They are used anywhere where careful cleaning of sensitive parts is required without any surface removal. Another area of application is for deburring, e.g. in the cryogenic range.

6

**Natural products**

Natural products are available in the form of various shell granulates. They are used for careful cleaning of sensitive tools or for restoration work.

# What abrasive for what job?

The index below should help you to find the application you need and

assist in answering the question: "What abrasive for what job?"

We would be pleased to assist you personally to find the appropriate abrasive!

## Blasting applications

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Pink fused alumina PFA	10
Brown fused alumina BFA	10/11
Special blasting corundum	11
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Brown fused alumina BFA	10/11
Special blasting corundum	11
Silicon carbide	11

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Pink fused alumina PFA	10
Brown fused alumina BFA	10
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# Cast steel shot and grit

Steel shot  
**VERA® spherical**  
Code: GS-R



## Application

### Field of application:

Cleaning, shot peening, roughening

### Blasting systems:

Centrifugal wheel and compressed air systems

### Special features:

Cleaning castings, deburring iron and steel, de-rusting, low machine wear, long service life, shot cleaning (4–6 mm)

## Product characteristics

### Analysis:

C: 0.14–0.18 %, Si: 0.65–0.85 %, Mn: 0.35–0.55 %, S: < 0.015 %  
P: < 0.015 %

**Structure:** bainitic

### Hardness:

HV 1.0 approx. 420–480

△ HRC 42.7–47.7 - as new grain

HV 1.0 approx. 460–520

△ HRC 46.1–50.5 - as operating mixture

**Specific gravity:** approx. 7.40 kg/l

**Bulk density:** approx. 4.40 kg/l

**Screening specification:** DIN 8201 part 2 or according to customer specification (tight screening specification or a mixture of specific grain sizes - optimized for your application!)

## Grain classes available

4.00 – 6.00 mm	–
2.00 – 2.80 mm	S780*
1.60 – 2.24 mm	S660*
1.25 – 2.00 mm	S550*
1.00 – 1.60 mm	S390*
0.80 – 1.25 mm	S330*
0.60 – 1.00 mm	S230*
0.40 – 0.80 mm	S170*
0.30 – 0.60 mm	S110*
0.20 – 0.40 mm	S70*
0.16 – 0.30 mm	–
0.10 – 0.20 mm	–

Steel grit  
**Steelshot angular**  
Code: GS-K



## Application

### Field of application:

Cleaning, roughening

### Blasting systems:

Centrifugal wheel and compressed air systems

### Special features:

Preparation of surfaces for plastic or rubber-metal combinations, blasting work where specific roughness levels have to be achieved, Sweeping (G-50 and G-80)

## Product characteristics

### Analysis:

C: 0.80–1.20 %, Si: 0.40–1.20  
Mn 0.60–1.20 %, S: < 0.05 %  
P: < 0.05 %

**Structure:** martensitic

### Hardness:

HV 1.0 approx. 480–550 △ HRC 48–52

**Specific gravity:** approx. 7.60 kg/l

**Bulk density:** dependent on grain size

**Screening specification:** SAE

## Grain classes available

G-14=	1.18 – 2.00 mm
G-16=	1.00 – 1.70 mm
G-18=	0.71 – 1.40 mm
G-25=	0.42 – 1.18 mm
G-40=	0.30 – 1.00 mm
G-50=	0.18 – 0.71 mm
G-80=	0.12 – 0.42 mm

Stainless steel  
**ROBE spherical / ROBE angular**  
Code: GS-R / GS-K



## Application

### Field of application:

Cleaning, shot peening of stainless steel and non-ferrous metals

### Blasting systems:

Centrifugal wheel and compressed air systems

### Special features:

For all areas of application where the use of stainless abrasives is required

## Product characteristics

### Analysis:

C: < 0.22 %, Si: < 2.60 %, Mn: < 1.80 %, Cr: ca. 18 %, Ni: ca. 10.00 %

**Structure:** austenitic

### Hardness:

HV 1.0 approx. 300 as new grain

approx. 450 as operating mixture

**Specific gravity:** approx. 7.40 kg/l

**Bulk density:** approx. 4.70 kg/l

**Screening specification:** factory norm

Stainless steel grit

**ROBE angular**

HV 1.0 approx. 750 △ HRC 62

**Analysis:** C: 2 %, Cr: 30 %

**remains angular in operating mixture**

## Grain classes available

1.70 – 3.00 mm <sup>1/2</sup>	0.60 – 1.00 mm <sup>1/2</sup>
1.40 – 2.00 mm <sup>1/2</sup>	0.40 – 0.80 mm <sup>1/2</sup>
1.20 – 2.00 mm <sup>1</sup>	0.20 – 0.50 mm <sup>1</sup>
1.00 – 1.70 mm <sup>1</sup>	0.14 – 0.50 mm <sup>2</sup>
1.00 – 1.40 mm <sup>2</sup>	0.10 – 0.30 mm <sup>1/2</sup>
0.70 – 1.25 mm <sup>1/2</sup>	0.00 – 0.20 mm <sup>2</sup>

<sup>1</sup> available as spherical shot

<sup>2</sup> available as angular grit

\* comparable SAE-sizes

## Cut wire

Steel cut wire  
**FILGRA cylindrical**  
Code: StD-Z



### Application

**Field of application:**

Cleaning, specific roughening

**Blasting systems:**

Centrifugal wheel and compressed air systems

**Special features:**

Cleaning castings, de-scaling iron and steel with exactly defined grain sizes, available in a choice of strengths.

### Product characteristics

**Hardness / Tensile strength**

HV 450 ≈ 1580/1770 N/mm<sup>2</sup>

HV 600 ≈ 1970/2160 N/mm<sup>2</sup>

**Specific gravity:** approx. 7.60 kg/l

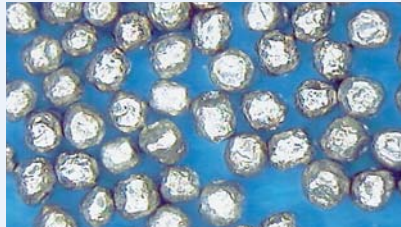
**Bulk density:** approx. 4.40 kg/l

**Screening specification:** factory norm

### Grain classes available

2.00 mm	0.70 mm
1.80 mm	0.60 mm
1.60 mm	0.50 mm
1.50 mm	0.40 mm
1.20 mm	
0.90 mm	
0.80 mm	

Steel cut wire  
**FILGRA spherical**  
Code: StD-G



### Application

**Field of application:**

Cleaning, shot peening, VDFI 8001

**Blasting systems:**

Centrifugal wheel and compressed air systems

**Special features:**

Shot peening with exactly defined grain sizes and specific selection of greater strengths

### Product characteristics

**Hardness / Tensile strength**

HV 500 ≈ 1580/1770 N/mm<sup>2</sup>

HV 640 ≈ 1970/2160 N/mm<sup>2</sup>

**Specific gravity:** approx. 7.60 kg/l

**Bulk density:** approx. 4.40 kg/l

**Screening specification:** VDFI 8001 or factory norm

### Grain classes available

0.90 mm
0.80 mm
0.70 mm
0.60 mm
0.50 mm
0.40 mm

Cut wire  
**FILGRA special types**



### Application

**Field of application:**

Cleaning, shot peening

**Blasting systems:**

Centrifugal wheel and compressed air systems

**Special features:**

Available special types allow assignment to specific materials

### Product characteristics

**Hardness / Tensile strength**

Depends on material (e.g. stainless steel 1.4301, copper, zinc...)

**Screening specification:** factory norm

### Grain classes available

1.50 mm
1.20 mm
0.90 mm
0.60 mm
0.40 mm

## Chilled iron shot and grit

Chilled iron shot  
**DIAMANT spherical**  
Code: GH-R



### Application

#### Field of application:

Rarely for blasting purposes

#### Blasting systems:

Compressed air systems

#### Special features:

Back-filling and shielding material as protection against ionizing radiation, shot cleaning

### Product characteristics

#### Analysis:

C: 3.00–3.40 %, Si: 0.80–1.20 %, Mn: 0.80–1.00 %, S: < 0.17 %, P: 0.25–0.45 %

**Structure:** martensitic / carbidic

**Hardness:** HV 1.0 approx.

680–800  $\hat{=}$  HRC 59.2–64.0

**Specific gravity:** approx. 7.40 kg/l

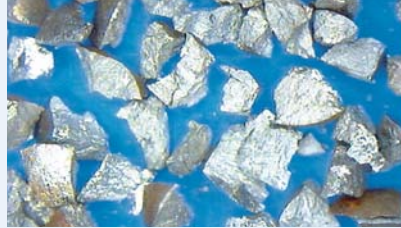
**Bulk density:** approx. 4.20 kg/l

**Screening specification:** DIN 8201 part 2 or according to customer specification

### Grain classes available

5.00–8.00 mm	0.60–1.00 mm
4.50–6.00 mm	0.40–0.80 mm
2.40–3.15 mm	0.30–0.60 mm
2.00–2.80 mm	0.20–0.40 mm
2.00–2.30 mm	
1.60–2.24 mm	
1.25–2.00 mm	
1.00–1.60 mm	
0.80–1.25 mm	

Chilled iron grit  
**DIAMANT angular**  
Code: GH-K



### Application

#### Field of application:

Cleaning, roughening, tarnishing

#### Blasting systems:

Mainly in compressed air systems, fine grain also in centrifugal wheel systems

#### Special features:

De-rusting, deburring, roughening, preparing surfaces prior to coating or painting, determination of stone-chip resistance for coatings (grain class 4.00–5.00 mm), as powder for pyrotechnics, Sweeping (0.30–0.60 mm and finer)

### Product characteristics

#### Analysis:

C: 3.00–3.40 %, Si: 0.80–1.20 %, Mn: 0.80–1.00 %, S: < 0.17 %, P: < 0.25–0.45 %

**Structure:** martensitic / carbidic

**Hardness:** HV 1.0 approx.

680–800  $\hat{=}$  HRC 59.2–64.0

**Specific gravity:** approx. 7.40 kg/l

**Bulk density:** dependent on grain size

**Screening specification:** DIN 8201 part 3 or according to customer specification

### Grain classes available

4.00–5.00 mm	0.60–1.00 mm
2.40–3.15 mm	0.40–0.80 mm
2.00–2.80 mm	0.30–0.60 mm
1.60–2.24 mm	0.20–0.40 mm
1.25–2.00 mm	0.16–0.30 mm
1.00–1.60 mm	0.10–0.20 mm
0.80–1.25 mm	
	0–200 $\mu$ m
	0–140 $\mu$ m
	0–80 $\mu$ m

## Malleable iron

Malleable iron  
**THERMODUR angular**  
Code: GT-K



### Application

#### Field of application:

Cleaning, roughening

#### Blasting systems:

Centrifugal wheel and compressed air systems

#### Special features:

Same as angular chilled iron grit but also suitable for centrifugal wheel systems because of the lower hardness, Sweeping (0.30–0.60 mm and finer)

### Product characteristics

#### Analysis:

C: 3.00–3.40 %, Si: 0.80–1.20 %, Mn: 0.80–1.00 %, S: < 0.17 %, P: 0.25–0.45 %

**Structure:** ferritic / pearlitic

**Hardness:** HV 1.0 approx.

550–650  $\hat{=}$  HRC 52.3–57.8

**Specific gravity:** ca. 7.40 kg/l

**Bulk density:** dependent on grain size

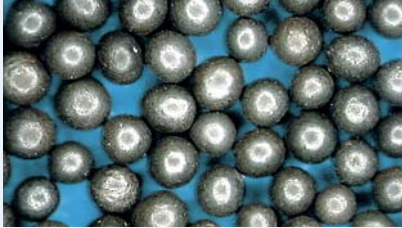
**Screening specification:** DIN 8201 part 3

### Grain classes available

1.60–2.24 mm	0.60–1.00 mm
1.25–2.00 mm	0.40–0.80 mm
1.00–1.60 mm	0.30–0.60 mm
0.80–1.25 mm	0.20–0.40 mm

## Soft steel

Soft steel shot  
**VERA® Soft**  
Code: GS-R-soft



### Application

#### Field of application:

Careful cleaning of sensitive surfaces, mould cleaning in rubber and plastic industry

#### Blasting systems:

Centrifugal wheel and compressed air systems

#### Special features:

low machine wear, low dust generation, long service life, suitable for temperatures up to 400°C, no hardening of shots

### Product characteristics

#### Analysis, typical:

C: 0.14–0.18 %,  
Si: 0.65–0.85 %,  
Mn: 0.35–0.55 %,  
S: < 0.015 %,  
P: < 0.015 %

#### Hardness: HV 1.0 approx.

220–280

≈ HRB 209–266 as new grain

HV 1.0 approx.

220–280

≈ HRB 209–266

**Specific gravity:** approx. 7.40 kg/l

**Bulk density:** approx. 4.30 kg/l

**Screening specification:** DIN 8201 part 2 or according to customer specification

### Grain classes available

0.80–1.25 mm	0.20–0.40 mm
0.60–1.00 mm	0.16–0.30 mm
0.40–0.80 mm	0.10–0.20 mm
0.30–0.60 mm	

## Aluminium shot

Aluminium shot  
**GRANAL**



### Application

#### Field of application:

Cleaning, surface finishing of light-metal materials

#### Blasting systems:

Centrifugal wheel and compressed air systems

#### Special features:

Cleaning of aluminium-sand and die-casting parts, visual equalisation of light metal workpieces produced by using different casting processes

### Product characteristics

#### Analysis, typical:

Cu: 6.00–6.50 %,  
Fe: 1.10–1.50 %,  
Zn: 1.00–1.50 %,  
Si: 0.60–1.20 %,  
Mn: 0.30–0.60 %,  
Mg: < 0.30 %,  
Pb: < 0.15 %

#### Hardness:

HV 0.2 approx. 90–120

**Specific gravity:** approx. 2.75 kg/l

**Bulk density:** approx. 1.65 kg/l

**Screening specification:** factory norm

### Grain classes available

S-180 (1,80–2,50 mm)  
S-100 (1,00–1,80 mm)  
S-80 (0,80–1,20 mm)  
S-401 (0,40–1,00 mm)  
S-20 (0,15–0,40 mm)

## Ceramics

Ceramic beads



### Application

#### Field of application:

Cleaning, surface finishing, wet blasting, shot peening

#### Blasting systems:

Centrifugal wheel and compressed air systems

#### Special features:

Careful cleaning of sensitive surfaces (moulds, tools, motor parts, turbine vanes), shot peening of metal surfaces, surface finishing

### Product characteristics

#### Analysis:

ZrO<sub>2</sub>: 60–70 %,  
SiO<sub>2</sub>: 28–33 %,  
Al<sub>2</sub>O<sub>3</sub>: < 10 %

**Structure:** monoclinic zirconocrystal

**Hardness:** HV1.0 approx.

700 ≈ HRC 60–65

**Specific gravity:** approx. 3,85 kg/l

**Bulk density:** approx. 2,30 kg/l

**Screening specification:** factory norm

### Grain classes available

B20=600–850 µm	B100=125–180 µm
B30=425–600 µm	B120=63–125 µm
B40=250–425 µm	B125=0–125 µm
B60=125–250 µm	B205=0–63 µm

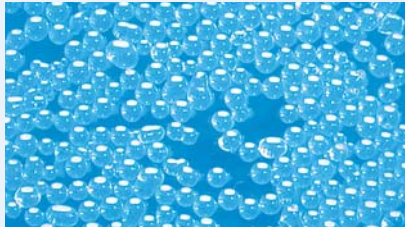


## Glass

Glass beads

**BALLOTINI**

Code: MGL



### Application

#### Field of application:

Cleaning, shot peening, surface finishing

#### Blasting systems:

Injection and compressed air systems

#### Special features:

Careful cleaning of sensitive surfaces (moulds, tools, motor parts, turbine vanes), shot peening of non-ferrous metal surfaces, surface finishing of metal and glass workpieces, wet blasting

### Product characteristics

#### Analysis:

SiO<sub>2</sub>: < 75 %,  
Na<sub>2</sub>O: < 15 %,  
CaO: < 12 %,  
MgO: < 5 %,  
K<sub>2</sub>O: ≤ 1.50 %,  
Fe<sub>2</sub>O<sub>3</sub>: ≤ 0.20 %,  
Al<sub>2</sub>O<sub>3</sub>: 0.50–2.00 %

**Hardness:** Knoop 5.150 N/mm<sup>2</sup>  $\hat{=}$  HRC 47  $\hat{=}$  Mohs 6

**Specific gravity:** approx. 2.45 kg/l

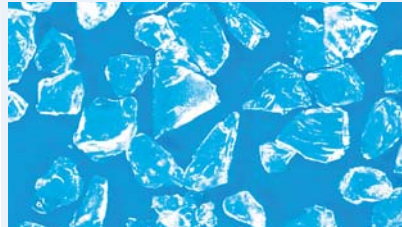
**Bulk density:** approx. 1.50 kg/l

**Screening specification:** factory norm

### Grain classes available

420 – 840 µm	75 – 150 µm
420 – 590 µm	70 – 110 µm
250 – 420 µm	50 – 105 µm
180 – 300 µm	40 – 80 µm
150 – 250 µm	0 – 50 µm
105 – 210 µm	

## Glass grit



### Application

#### Field of application:

Cleaning and tarnishing of a variety of materials

#### Blasting systems:

Injection and compressed air systems

#### Special features:

Universal blasting material e.g. for cleaning diecasting moulds, blasting wood, can be used anywhere where blasting abrasive losses are unavoidable, Sweeping (300–600 µm and finer)

### Product characteristics

#### Analysis:

SiO<sub>2</sub>: < 70 %,  
SrO: < 10 %,  
Na<sub>2</sub>O: < 10 %,  
BaO: approx. 10 %,  
K<sub>2</sub>O: < 7 %,  
Al<sub>2</sub>O<sub>3</sub>: < 3 %,  
Fe<sub>2</sub>O<sub>3</sub>: < 0.02 %

**Hardness:** Mohs ca. 6

**Specific gravity:** approx. 2.50 kg/l

**Bulk density:** approx. 1.50 kg/l

**Screening specification:** factory norm

### Grain classes available

400–1400 µm	200–300 µm
300–800 µm	100–200 µm
300–600 µm	80–150 µm

## Natural products

## Kernel and shell granulate



### Application

#### Field of application:

Surface treatment without removing base material

#### Blasting systems:

Compressed air systems

#### Special features:

Careful cleaning of sensitive surfaces

### Product characteristics

#### Natural product:

Moisture content: ≤ 9.0 %

PH-value: ≤ 4.5 %

#### Hardness:

Mohs 2.5

**Specific gravity:** approx. 0.95 kg/l

**Bulk density:** approx. 0.72 kg/l

**Screening specification:** factory norm

### Corn cob granulate SAPOL

#### Natural product:

Moisture content: approx. < 10 %

**Bulk density:** approx. 0.50 kg/l

**Grain classes:**  
1.00–1.50 mm  
0.75–1.25 mm  
0.40–0.80 mm  
< 0.25 mm

### Grain classes available

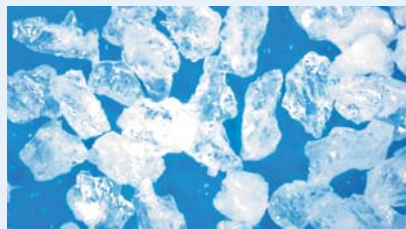
1.70–2.40 mm	0.80–1.30 mm
1.30–1.70 mm	0.45–1.00 mm
1.00–1.70 mm	0.20–0.45 mm

## Fused alumina

High-grade corundum

### White fused alumina

Code: WFA



#### Application

##### Field of application:

Cleaning, roughening, tarnishing

##### Blasting systems:

Compressed air systems

##### Special features:

Blasting applications for which ferrous blasting abrasives are not suitable because of the risk of corrosion and magnetisation, and for extremely hard workpieces, dry and wet blasting methods, Sweeping (F36 and finer)

#### Product characteristics

##### Analysis, typical:

 $\text{Al}_2\text{O}_3$ : 99.70 %, $\text{Na}_2\text{O}$ : 0.20 %, $\text{Fe}_2\text{O}_3$ : 0.02 %, $\text{SiO}_2$ : 0.02 %

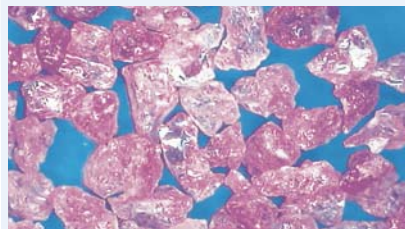
##### Hardness:

Knoop 21.000 N/mm<sup>2</sup>  $\triangle$  Mohs 9**Specific gravity:** approx. 3.92 kg/l**Bulk density:** approx. 1.75 kg/l**Screening specification:** FEPA

High-grade corundum

### Pink fused alumina

Code: PFA



#### Application

##### Field of application:

Cleaning, roughening, tarnishing

##### Blasting systems:

Compressed air systems

##### Special features:

Blasting applications for which ferrous blasting abrasives are not suitable because of the risk of corrosion and magnetisation, and for extremely hard workpieces, dry and wet blasting methods, Sweeping (F36 and finer)

#### Product characteristics

##### Analysis, typical:

 $\text{Al}_2\text{O}_3$ : 99.40 %, $\text{Cr}_2\text{O}_3$ : 0.30 %, $\text{Na}_2\text{O}$ : 0.20 %, $\text{Fe}_2\text{O}_3$ : 0.02 %

##### Hardness:

Knoop 20.500 N/mm<sup>2</sup>  $\triangle$  Mohs 9**Specific gravity:** approx. 3.92 kg/l**Bulk density:** approx. 1.75 kg/l**Screening specification:** FEPA

Corundum

### Brown fused alumina NK I

Code: BFA



#### Application

##### Field of application:

Cleaning, roughening, tarnishing, de-rusting, deburring

##### Blasting systems:

Compressed air systems

##### Special features:

Blasting applications as for high-grade corundum but where a low ferrous content is acceptable, Sweeping (F36 and finer)

#### Product characteristics

##### Analysis, typical:

 $\text{Al}_2\text{O}_3$ : 94.50–95.50 %, $\text{SiO}_2$ : 0.50–0.80 %, $\text{Fe}_2\text{O}_3$ :  $\leq$  0.30 %, $\text{TiO}_2$ : 2.60–3.20 %, $\text{CaO} + \text{MgO}$ :  $\leq$  0.30 %

##### Hardness:

Mohs 9

**Specific gravity:** approx. 3.96 kg/l**Bulk density:** approx. 1.75 kg/l**Screening specification:** FEPA or DIN 8201 part 6

### Grain classes available

Macro range (High-grade corundum white, pink / Electro-corundum NK I):

F 12 = 1400 – 2000  $\mu\text{m}$  \*F 14 = 1180 – 1700  $\mu\text{m}$ F 16 = 1000 – 1400  $\mu\text{m}$ F 20 = 850 – 1180  $\mu\text{m}$ F 24 = 600 – 850  $\mu\text{m}$ F 30 = 500 – 710  $\mu\text{m}$ F 36 = 425 – 600  $\mu\text{m}$ F 40 = 355 – 500  $\mu\text{m}$ F 46 = 300 – 425  $\mu\text{m}$ F 54 = 250 – 355  $\mu\text{m}$ F 60 = 212 – 300  $\mu\text{m}$ F 70 = 180 – 250  $\mu\text{m}$ F 80 = 150 – 212  $\mu\text{m}$ F 90 = 125 – 180  $\mu\text{m}$ F 100 = 106 – 150  $\mu\text{m}$ F 120 = 90 – 125  $\mu\text{m}$ F 150 = 63 – 106  $\mu\text{m}$ F 180 = 53 – 90  $\mu\text{m}$ F 220 = 45 – 75  $\mu\text{m}$ 

Micro range (High-grade corundum white):

F 230 = 34–82  $\mu\text{m}$  F 400 = 8–32  $\mu\text{m}$ F 240 = 28–70  $\mu\text{m}$  F 500 = 5–25  $\mu\text{m}$ F 280 = 22–59  $\mu\text{m}$  F 600 = 3–19  $\mu\text{m}$ F 320 = 16–49  $\mu\text{m}$  F 800 = 2–14  $\mu\text{m}$ F 360 = 12–40  $\mu\text{m}$  F 1000 = 1–10  $\mu\text{m}$ 

#### Metrical range

(High-grade corundum white / Electro-corundum NK I):

0,50– 1,00 mm

0,25–0,50 mm

0,12 –0,25 mm

\* High-grade corundum white / Electro-corundum NK I

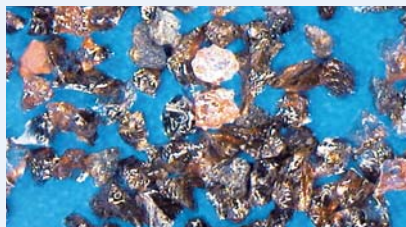


## Fused alumina

Corundum

**Brown fused alumina NK II / NK III**

Code: BFA



### Application

#### Field of application:

Cleaning, roughening, de-rusting, deburring

#### Blasting systems:

Compressed air systems

#### Special features:

Blasting applications as for high-grade corundum but where a low ferrous content is acceptable

### Product characteristics

#### Analysis, typical:

$Al_2O_3$ : 94–96 %,  $SiO_2$ : 1.30 %,  $Fe_2O_3$ : 1.00 %,  $TiO$ : 2.40 %,  $CaO+MgO$ : 0.20 %

#### Hardness:

Mohs 9

**Specific gravity:** approx. 3.96 kg/l

**Bulk density:** approx. 1.55 kg/l

**Screening specification:** FEPA

#### Brown fused alumina NK III

**Analysis, typical:**  $Al_2O_3$ : 39,0 %,  $TiO_2$ : 0,9 %,  $SiO_2$ : 0,3 %,  $Fe_2O_3$ : 0,3 %,  $Fe$ : 46,0 %,  $Si$ : 7,2 %,  $Ti$ : 3,0 %

**Screening specification:** 1–2 mm, 0,5–1 mm, 0,25–0,5 mm, 0,12–0,25 mm

Corundum

**Special blasting corundum**

### Application

#### Field of application:

Cleaning, roughening, de-rusting, deburring

#### Blasting systems:

Compressed air systems

#### Special features:

Blasting applications inevitably involving large losses of blasting abrasive where a low ferrous content is acceptable, Sweeping (F36 and finer)

### Product characteristics

#### Analysis, typical:

$Al_2O_3$ : 80,1 %,  $TiO_2$ : 0,7 %,  $SiO_2$ : 11,6 %,  $Fe_2O_3$ : 0,2 %,  $CaO + MgO$ : 1,6 %,  $SiC$ : 5,8 %

**Hardness:** Mohs 9

#### Specific gravity:

approx. 3,85 - 3,94 kg/l

#### Bulk density:

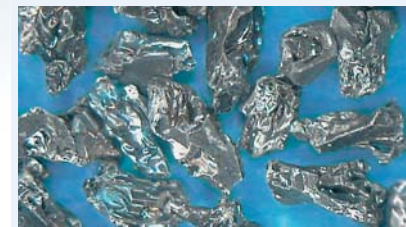
approx. 1,5 - 1,8 kg/l

**Screening specification:** FEPA

Silicon carbide

**Silicon carbide black**

Code: SiC



### Application

#### Field of application:

Cleaning, roughening

#### Blasting systems:

Compressed air systems

#### Special features:

Cleaning hardened surfaces

### Product characteristics

#### Analysis, typical:

$SiC$ : 98 %,  $Fe_2O_3$ : 0.20 %, C-frei: 0.15 %, Magnetfraktion: 0.10 %

#### Hardness:

Mohs 9.6

**Specific gravity:** approx. 3.2 kg/l

**Bulk density:** approx. 1.30 kg/l

**Screening specification:** FEPA

### Grain classes available

Macro range (Electro-corundum NK II / Special blasting corundum / Silicon carbide):

F 12 = 1400 – 2000  $\mu m$ \*

F 14 = 1180 – 1700  $\mu m$ \*

F 16 = 1000 – 1400  $\mu m$

F 20 = 850 – 1180  $\mu m$

F 24 = 600 – 850  $\mu m$

F 30 = 500 – 710  $\mu m$

F 36 = 425 – 600  $\mu m$

F 40 = 355 – 500  $\mu m$

F 46 = 300 – 425  $\mu m$

F 54 = 250 – 355  $\mu m$

F 60 = 212 – 300  $\mu m$

F 70 = 180 – 250  $\mu m$

F 80 = 150 – 212  $\mu m$

F 90 = 125 – 180  $\mu m$

F 100 = 106 – 150  $\mu m$

F 120 = 90 – 125  $\mu m$

F 150 = 63 – 106  $\mu m$

F 180 = 53 – 90  $\mu m$

F 220 = 45 – 75  $\mu m$

\* Electro-corundum NK II

## Plastics - Duroplasts

Duroplast granulate made of melamine resin

### MC Blast cleaning media

Code: MC



#### Application

##### Field of application:

Cleaning of steel and chromeplated moulds for the rubber and plastics industry, removal of paint and coating on ground vehicles.

##### Blasting systems:

Compressed air systems

##### Special features:

Low dust generation, no surface changes, no free silica, non-toxic, antistatic pre-treated, suitable for temperatures up to 400°C.

#### Product characteristics

##### Structure:

Melamine resin

##### Hardness:

Mohs 4  $\hat{=}$  Barcol 64–72

##### Specific gravity:

approx. 1.47–1.50 kg/l

##### Bulk density: approx. 0.77 kg/l

Approved under MIL-P-85891A specification

#### Grain classes available

MC-1	(12/16)	=1.68/ 1.19 mm
MC-1.5	(16/20)	=1.19 / 0.84mm
MC-2	(20/30)	=0.84/ 0.58 mm
MC-3	(30/40)	=0.58/ 0.42mm
MC-4	(40/60)	=0.42/ 0.25 mm
MC-5	(60/100)	=0.25/ 0.15 mm

Duroplast granulate Aminoaldehydic resin

### MB Blast cleaning media

Code: MB



#### Application

##### Field of application:

Deburring aluminium and zinc die-casting, deburring electronic components, paint removal on powder-coated parts, paint removal on automobile parts, sports boats, accessories and aircraft components.

##### Blasting systems:

Compressed air and centrifugal wheel systems

##### Special features:

Low dust generation, lengthens the service life of expensive moulds and tools, deburs aluminium, zinc and magnesium parts without tolerance changes, non-toxic, no free silica

#### Product characteristics

##### Structure:

Aminoaldehydic resin

##### Hardness:

Mohs 3.5  $\hat{=}$  Barcol 54–62

##### Specific gravity:

approx. 1.47–1.52 kg/l

##### Bulk density: approx. 0.77 kg/l

Approved under MIL-P-85891A specification

#### Grain classes available

MB-1	(12/16)	=1.68/ 1.19 mm
MB-1.5	(16/20)	=1.19 / 0.84mm
MB-2	(20/30)	=0.84/ 0.58 mm
MB-3	(30/40)	=0.58/ 0.42mm
MB-4	(40/60)	=0.42/ 0.25 mm
MB-5	(60/100)	=0.25/ 0.15 mm

Polyamide cubical / cylindrical

### Maxi-Blast PA / PAC

Code: PA / PAC



#### Application

##### Field of application:

Deburring duroplast parts

##### Blasting systems:

Compressed air and centrifugal wheel systems

##### Special features:

Non-abrasive, dust-free, leaves no residue or marks on shiny surfaces, exact standard size, no blockage of holes and slots.

#### Product characteristics

##### Structure:

Polyamide 6

##### Hardness:

HRR 100–105

##### Specific gravity: approx.

1.12–1.14 kg/l

##### Bulk density: approx. 0.68 kg/l

#### Grain classes available

BT-80	= 2.03 x 2.03 mm
BT-60	= 1.52 x 1.52 mm
BT-45	= 1.14 x 1.14 mm
BT-38	= 0.97 x 0.97 mm
BT-30	= 0.76 x 0.76 mm
BT-20	= 0.50 x 0.50 mm
BT-15	= 0.38 x 0.38 mm



# Plastic - Thermoplasts

Polycarbonate

**PC Blast cleaning media**

Code: PC

**Application****Field of application:**

Deburring duroplast parts and light metal die-cast parts

**Blasting systems:**

Compressed air and centrifugal wheel systems

**Special features:**

High density, slow grain decomposition, shorter blasting times, non-abrasive, dust-free, leaves no residue, exact grain size prevents blockage of holes and slots, no free silica, non-toxic

**Product characteristics****Structure:**

Polycarbonate

**Hardness:**

HRM 70-74

**Specific gravity:** approx. 1.20 kg/l**Bulk density:** approx. 0.71 kg/l**Grain classes available**

PC-80= 2.03 x 2.03 mm

PC-60= 1.52 x 1.52 mm

PC-45= 1.14 x 1.14 mm

PC-30= 0.76 x 0.76 mm

PC-20= 0.50 x 0.50 mm

PC-15= 0.38 x 0.38 mm

Polycarbonate

**Maxi-Blast CG**

Code: CG

**Application****Field of application:**

Deburring of rubber formed parts within the cryogenic range

**Blasting systems:**

Cryogenic deburring systems

**Special features:**The non-abrasive cylindrical grain shape achieves excellent deburring results on all rubber formed parts, high density, slow decomposition achieves short deburring times, less nitrogen consumption, patented plastic mixture, usable up to -176°C  $\hat{=}$  -285°F**Product characteristics****Structure:**

Polycarbonate

**Hardness:**HRM 70-74  $\hat{=}$  HRR 120**Specific gravity:** approx. 1.20 kg/l**Bulk density:** approx. 0.74 kg/l**Grain classes available**

CG-80 = 2.03 x 2.03 mm

CG-60 = 1.52 x 1.52 mm

CG-45 = 1.14 x 1.14 mm

CG-38 = 0.97 x 0.97 mm

CG-30 = 0.76 x 0.76 mm

CG-20 = 0.50 x 0.50 mm

CG-15 = 0.38 x 0.38 mm

Polycarbonate

**Maxi-Blast BT**

Code: BT

**Application****Field of application:**

Deburring duroplast parts and light metal die-cast parts

**Blasting systems:**

Compressed air and centrifugal wheel systems

**Special features:**

High density, slow grain decomposition, shorter blasting times, non-abrasive, leaves no residue, exact grain size prevents blockage of holes and slots, no free silica, non-toxic

**Product characteristics****Structure:**

Polycarbonate

**Hardness:**HRM 70-74  $\hat{=}$  HRR 120**Specific gravity:** approx. 1.20 kg/l**Bulk density:** approx. 0.74 kg/l**Grain classes available**

BT-80 = 2.03 x 2.03 mm

BT-60 = 1.52 x 1.52 mm

BT-45 = 1.14 x 1.14 mm

BT-38 = 0.97 x 0.97 mm

BT-30 = 0.76 x 0.76 mm

BT-20 = 0.50 x 0.50 mm

BT-15 = 0.38 x 0.38 mm

## Quality doesn't just happen on it's own.

### Company development

DIAMANT chilled iron shot and grit was already being manufactured at Eisenwerk Würth in 1913.

The founder of the company, Julius Würth, was a pioneer in introducing metallic blasting abrasives in place of quartz sand which was an extreme risk to health.

In 1953, the emphasis in production was shifted to the top quality products VERA steel shot and FILGRA steel cut wire because of developments in blasting techniques.

The range of products has been constantly extended to take into account the advance made by blasting techniques into increasingly new fields of application.

The company's product programme now includes all multi-use blasting abrasives in exceptional quality.

### Production

DIAMANT chilled iron shot and grit is produced in a hot-blast cupola furnace and VERA steel shot in modern medium-frequency furnaces.



### Quality assurance

Regular chemical analyses of the materials used and the molten steel and iron, as well as continuous tests on the finished material for hardness, service life, intensity, abrasive force and screen precision guarantee a constant high standard of quality for our abrasives.



### Supply facilities

Several thousand tons of all types of blasting abrasive stored in warehouses of around 5000 sq.m., the easy road access to our factory and the excellent logistics, ensure that our customers get their deliveries on time.







Certified energy management







Our products  
in use throughout the world

Our plant is located at a major junction of Europe's motorway and railway networks, also we are close to a waterway, which is leading to the North Sea ports.

This guarantees rapid, reliable delivery.

For decades now, our name has been well-known on the international market for blasting abrasives.

Our top quality products, an essential factor in modern surface technology, are exported to destinations throughout the world.



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